

Work Order ID 115292

March-24-14 11:50:43 AM

115292

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Item ID: D205-665-019

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cable Guard

Start Date: 3/24/14 Start Qty: 2.00

~~*2*~~ ~~*2*~~ 1X

Cust Item ID:

Required Date: 3/24/14 Req'd Qty: 2.00

Customer:

Reference: NCR14-3602

Approvals: Process Plan: W Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D205-665	G

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Quality Control

Memo

PULL FROM STK:
1 X D205-665-019 B107103
1 X D205-665-019 B108418

DAS
16
9-89
1403/24

SCRAP THE CABLE GUARDS D4445-1 IN EACH KIT, RETURN ALL
OTHER PARTS TO STOCK

130

0.00

130

Packaging

Packaging

Memo

RETURN ALL HARDWARE TO STK USING ORIGINAL B/N'S

4 X AN4-47A B
1 X AN4-50A B
10 X D2570 B
1 X D4506-1 B
5 X MS21042L4 B

1X 14-3-25

DAS
26
9-89

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Item ID: D205-665-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cable Guard

Start Date: 3/24/14 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 3/24/14 Req'd Qty: 2.00 ***2***

Customer:

Reference: NCR14-3602

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

10/14-03-25

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115292

D205-665-019

Required Date: 3/24/14

Required Qty: 2.00

Comments: IPP REV:A 11.11.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-47A		Purchased	No				Each	27.0000		4			DAS 26 9-89
AN4-47A													
BOLT													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST359			27						
					m126193		25						
					m128199		2						
AN4-50A		Purchased	No				Each	6.0000		-1			DAS 26 9-89
AN4-50A													
Bolt													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST359			1						
					m126193		1						
				ST360			5						
					m128199		5						
D205-665-019		Manufactured	No				Each	0.0000		2			DAS 26 9-89
D205-665-019													
Cable Guard													

Picklist Print

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Work Order ID: 115292

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Parent Item: D205-665-019

D205-665-019

Parent Item Name: Cable Guard

Start Date: 3/24/14

Required Date: 3/24/14

Start Qty: 2.00

Required Qty: 2.00

D2570

Manufactured No

Each

656.0000

(-10)

B86753

DAS
26
9-89

D2570

Bushing

Location

Loc Qty

Loc Code

FG

12

88781

12

ST011

644

100371

72

100870

2

108538

196

110735

80

112360

6

112726

88

113679

200

D4506-1

Manufactured No

Each

15.0000

(-1)

B78378

DAS
26
9-89

D4506-1

Washer

Location

Loc Qty

Loc Code

ST110

15

113739

15

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Shop Packet Print

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Picklist Print

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Work Order ID: 115292

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Parent Item: D205-665-019

D205-665-019

Parent Item Name: Cable Guard

Start Date: 3/24/14

Required Date: 3/24/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

4,850.000

-5

DAS
28
9-89

MS21042L4

Locknut

m 124231

14-3-25

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

4795

m127255

63

m127813

1732

m128300

3000

ST518

11

m127376

11

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Shop Packet Print

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Status	Item ID	Rev	Name	Start Date	Quantity	UOM	Op	Daute	Seq	Crp	'ap	Quar	mmen	ind	N/C	IDS	Sortime	Offset	an	Ty	1	Per	Orch	to	Vore	Gde	Last	Mdd	Date
	AN4-47A		BOLT	11/08/11	4.0...	Ea		110	0 %	0.0000							4	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		
	AN4-50A		Bolt	11/08/11	1.0...	Ea		110	0 %	0.0000							5	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		
	D2570		Bushing	11/08/11	10....	Ea		110	0 %	0.0000							1	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		
	D4445-1		Cable Guard	11/08/11	1.0...	Ea		110	0 %	0.0000							2	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		
	D4506-1		Washer	11/08/11	1.0...	Ea		110	0 %	0.0000							3	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		
	MS21042L4		Locknut	11/08/11	5.0...	Ea		110	0 %	0.0000							6	0	MRP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				11/0...	11/0...		

List Lots

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Criteria : Item ID: d205-665-019 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-665-019 Cable Guard	Main Warehouse FG120A	107103	3/19/14	1.0000		QC21	CHG001	
	Main Warehouse FG120A	108418	3/19/14	1.0000		QC21	CHG001	
Total:				2.0000				

NCR 14-3602

115292

Linda Lacelle

From: Jean-Luc Menard
Sent: March-04-14 1:13 PM
To: Marc Bellavance; Eric Downing
Cc: Sylvain Boyer; Linda Lacelle; David Duval; Sian Willems; Nigel Forbes; Patrick Smith
Subject: RE: Cable Guard Issue

One of the machines is down,I had to move some stuff around,they will be ready for Friday.
JL

From: Marc Bellavance
Sent: March-04-14 12:49 PM
To: Eric Downing; Jean-Luc Menard
Cc: Sylvain Boyer; Linda Lacelle; David Duval; Sian Willems; Nigel Forbes; Patrick Smith
Subject: RE: Cable Guard Issue

Thanks Eric.

JL, can we do better than March 12?

Marc

From: Eric Downing
Sent: March-04-14 10:12 AM
To: Marc Bellavance; Patrick Smith; Nigel Forbes; Sian Willems
Cc: Sylvain Boyer; Linda Lacelle; David Duval; Jean-Luc Menard
Subject: RE: Cable Guard Issue
Importance: High

Marc NCR 14-3602 has been created for this issue. There is only the non-conforming stock at Dart Hawkesbury so to issue out a no charge replacement will depend on production.

I have attached the NCR 14-3602 please preform the actions assigned to you and please bring me a filled out copy of the NCR so that I can close off the steps assigned .

Thanks
Downing

From: Marc Bellavance
Sent: Tuesday, March 04, 2014 8:32 AM
To: Patrick Smith; Eric Downing
Cc: Sian Willems
Subject: FW: Cable Guard Issue
Importance: High

Pat/Eric,

Pete Morris at Helicopter Express is having an issue installing a cable guard on his skidtubes. As per photos, one is shorter than the other by about 1/4"! And obviously they can't install that one...

Details on kit as confirmed by Pete: D205-665-019 Cable Guard, qty(2), B110716.

Can you please inspect our stock to ensure that the cable guards ARE to drawing? Then we can enter a no charge in system on NCR. And perhaps have the non-confirming one returned?

Marc

From: Peter Morris [<mailto:pete@helicopterexpress.com>]
Sent: March-01-14 6:14 PM
To: Marc Bellavance
Subject: RE: Cable Guard Issue

Marc
I am having problems with the camera. Will these picture be enough?
Peter Morris
D.O.M.
Helicopter Express

From: Marc Bellavance [<mailto:mbellavance@dartaero.com>]
Sent: Wednesday, February 26, 2014 11:49 AM
To: Peter Morris
Cc: Harvey Siemens
Subject: Cable Guard Issue

Pete,

As discussed, please reply with photos and we'll take it from there.
Sorry for the inconvenience this might be causing.

Regards,

Marc Bellavance

Technical Support

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